

INSTALLATION INSTRUCTIONS

EXTENDO PIN

For 400 & 4L80E

T34913 Instruction Sheet

1. Determine the approximate length you need to add to the pin application by whatever means you normally use.
2. The Extendo-Pin will extend the length of the pin by approximately $.225$ thousandths of an inch.
3. Place the Extendo-Pin on the band apply end of the servo pin. Use a hammer on an arbor press to press the pin down over the tip of the servo pin. You should hammer or press until the Extendo-Pin bottoms over the servo pin. This should make the servo pin approximately $.225$ inch longer than original.
4. Grind the pin to the desired length, remember $.025$ is easier to take away later than to add on, so grind it a little longer than you think you will need.

P.S. The pin will be easier to install if you reduce the diameter of the selector rings on the original servo pin.

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