## **INSTALLATION INSTRUCTIONS**

## Part# T16494A

## TRANSMISSION PAN REPAIR NUT

## **For FORD 5R55S & 5R55W**

- 1. If the bolt and the inner cap are in good shape. Remove them and grind the flange off of the nut down to the large diameter attached to the pan.
- 2. Reinstall the bolt through the existing nut. Then thread the pan nut repair onto the bolt. Be careful not to tear the small O-ring in the top of the nut, a small amount of transmission fluid on the O-ring will help the O-ring go over the bolt.
- 3. Thread down until the nut tightens against the pan. This seals around the old nut so it will not leak.
- 4. Reinstall the pan and fill as usual.

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