

# INSTALLATION INSTRUCTIONS

## 1-2 & 2-3 SHIFT SOLENOID FOR 4L-60E & 4T-60E

**K84825U** 20 to 40 Ohms

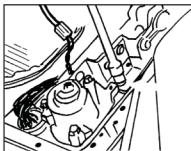


### \*NOTE:

There are no diodes in the OEM or Teckpak Solenoids. Therefore, it does not make any difference which wire is attached to which side of the solenoid.

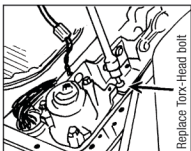
1. When installing the K84825U Universal Solenoid in the 1-2 shift position, the only modification is the wiring harness, which will be explained in the following steps.

2. When installing the K84825U in the 2-3 shift position, there is a clearance problem with one of the valve body attaching bolts (**Figure 1**). Remove the bolt pictured which is directly under the 2-3 solenoid. Replace this bolt with the torx-head bolt furnished with the solenoid.



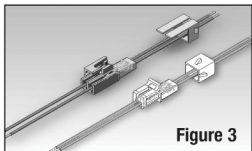
**Figure 1**

3. The new plug design can be plugged into the existing harness plug. This solenoid has one spaded end and two plug covers per wire. If installing into a 4L60E transmission, snip and remove the long fingered plug cover and use the square plug cover. If installing into a 4T60E transmission, snip and remove the square plug cover, and use the long fingered plug cover. It will require that you plug the spade end into the harness plug, as shown in **Figure 3**. The plug cover must then be brought up over the spade plug end and snapped onto the harness plug, as shown in **Figure 4**.

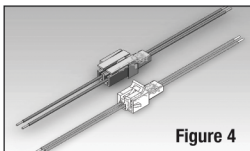


**Figure 2**

4. Reinstall the solenoid in the normal manner. The Teckpak solenoids are designed to give you a firm but not harsh shift. The solenoid is constantly self-cleaning when not in use, for trouble-free performance. A true aftermarket product.



**Figure 3**



**Figure 4**

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