ELECTRICAL COMPONENTS

INSTALLATION INSTRUCTIONS

LOCK-UP SOLENOID for AXOD '86-'90 AXODE '91 ONLY for Taurus & Sable

96951U 21 to 36 ohms



NOTE: For 91 Taurus & Sable: The lock-up solenoid must be installed with the plastic adapter, two longer bolts, washer, and bracket spacers under bracket. See Figures 2 & 3 for details.

Figure 1

AXODE 91

1.Loosen these EPC bolts
2.Remove this
3.Remove & discard this bolt.

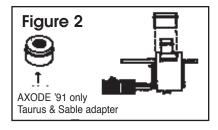
4.Remove these bolts, new position for Lockup Solenoid bolts.

AXODE 86-90

- 1. Remove the side pan.
- 2. Unplug the harness from the old solenoid.
- 3. Remove the two valve body bolts and remove the solenoid.
- 4. Replace with the Teckpak Solenoid.
- 5. Install the original bolts and torque to (70-90 in/lbs)
- 6. Reinstall the wiring harness.
- 7. Reinstall the side pan with a new gasket

AXODE 91

- 1. Remove the side pan.
- 2. Unplug the Lockup solenoid from the harness
- 3. Loosen the Upper to EPC Bracket bolts as shown in (Fig. 1)



WARNING: Square Teckpak Solenoid #96951U replaces square OEM Solenoid. DO NOT INTER-CHANGE LOCK-UP & MCCC SOLENOID! DO NOT REPLACE SQUARE SOLENOID WITH ROUND SOLENOID. THIS WILL DAMAGE COMPUTER!

- 4. Remove the lower EPC Bracket bolt: it's the one that the EPC and Lockup share.
- 5. Remove and discard the other lockup solenoid bolt as shown in (Fig. 1)
- 6. Remove the old lockup solenoid.
- 7. Remove and discard the two bolts nearest the lockup hole as shown in (Fig.1)
- 8. Reinstall the lower EPC Bracket bolt with the supplied washer under the EPC bracket.
- 9. Install the solenoid adapter with the O-ring groove away from the solenoid as shown in (Fig.2).
- 10. Install the Teckpak lockup solenoid with the bracket over the two bolt holes you removed in step 7.
- 11. Install the bolt spacers under the bracket, while inserting the supplied bolts through the bracket and spacers.
- 12. Torque bolts to 70-90 in /lbs.
- 13. Plug the harness into the Teckpak Lockup Solenoid.
- 14. Reinstall the side pan with a new gasket.

