

# INSTALLATION INSTRUCTIONS

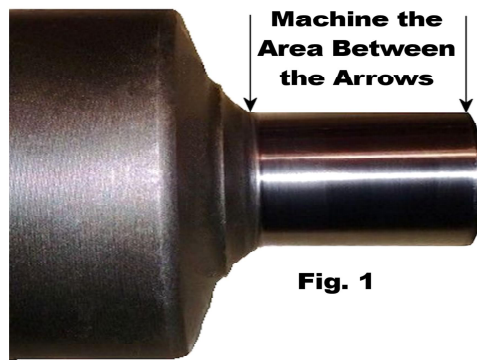
**Part# 94125LB**

## **Cadillac Axle Stabilizer**

**For GM 4T80E**

1. Remove the axle. If using KT94125LB kit...go to line 5.
2. You will have to remove the boot on the axle and remove the inner CV joint from the axle.
3. The inner CV joint must be machined down to between 1.571 - 1.574 inch in diameter. The machining must be concentric TIC of 0.005 inch with the axle and have a surface finish of at least Ra 32 or better (Fig.1).
4. Reassemble the axle, remember to check the boot it may have to be replaced.
5. Remove the axle seal.
6. Clean the area where the seal was removed.
7. Place Blue Lock-Tite on the knurl and Blue Silicone on the corner that will be against the case of the axle stabilizer (Fig.2).
8. Install the stabilizer (while lifting up on the shaft inside the transmission) until it bottoms against the case.
9. Reinstall the axle.

**NOTE:** When installing the stabilizer.. you may need to lift up on the axle shaft to prevent damaging the seal.



**Fig. 1**



**Fig. 2**

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