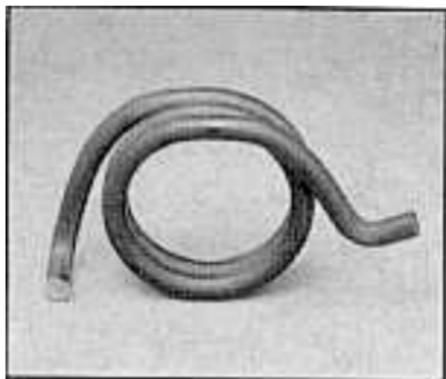


# **CENTER SUPPORT ANTI-CLUNK SPRING**



**76813**

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**AOD, AODE and 4R70W Transmissions ONLY!**

This spring quickly replaces the OEM spring and saves the center support.

1. To accommodate this new spring, grind a notch on the top of the center support 2 lugs, clockwise past the band anchor notch. It needs to be approximately 0.125" in depth, so that the spring does not interfere with the center support snap ring.
2. After the center support is installed, continue with installation in the usual manner.