

# **INSTALLATION INSTRUCTIONS**

**Part# 14125RB**

**GM Axle Stabilizer**

**For GM 4T40E / 45E**

**(Right Side Only)**

- 1. Remove the axle.**
- 2. Remove the axle seal.**
- 3. Clean the area where the seal was removed.**
- 4. Place Blue Lock-Tite on the knurl and Blue Silicone on the corner that will be against the case of the axle stabilizer.**
- 5. Install the stabilizer until it bottoms against the case. You will know because the silicone will flatten against the case.**
- 6. Install the double splined stub shaft into the axle.**
- 7. Take the inner sleeve, the part shaped like a cup with a hole in it, and slide it over the stub shaft with the open end of the cup toward the axle.**
- 8. Take the driver and place over the stub shaft and down against the inner sleeve. Drive the installer until it bottoms against the axle, this squares the inner sleeve & positions it about where the original tin seal went on the axle before.**
- 9. Remove the driver and install the axle into the vehicle.**

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