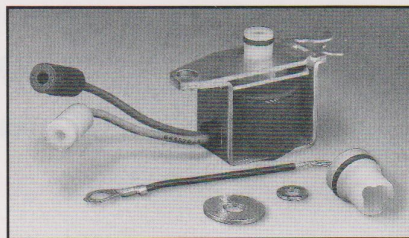


ELECTRICAL COMPONENTS

INSTALLATION INSTRUCTIONS

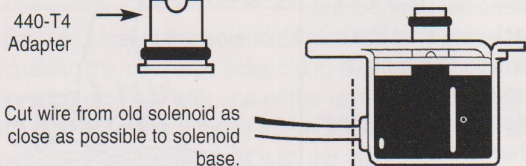
LOCK-UP SOLENOID for 125C, 200C, 325-4L & 440-T4

K84856U 20 to 40 ohms



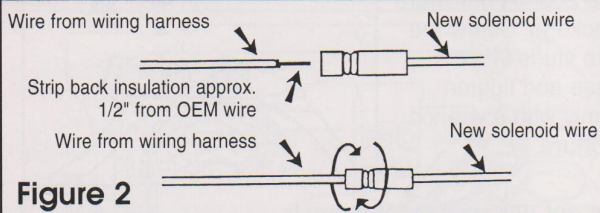
NOTE: The K84856U contains a diode. Polarity must be observed when connecting.

Figure 1



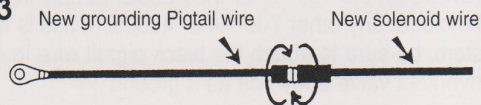
1. To remove: Cut the wires from the old solenoid as close as possible to the metal base as shown in (Figure 1).

2. Strip back both wires approx. 1/2" and twist the braided wire to form a tight strand. Loosen the Posi-Lock™ Connectors. Insert the bare wire into the connector until it bottoms out. Tighten the connector. Repeat this procedure for all other connections (Figure 2).



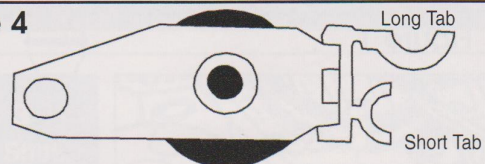
3. Solenoids having only one wire are internally grounded. The new solenoid black wire is the ground wire. Attach the black grounding pigtail wire furnished in the kit to the new solenoid black wire (Figure 3). This should be grounded with the installation bolts for the solenoid. The red wire on the new solenoid needs to be connected to the single wire, which was cut off the old solenoid.

Figure 3



4. For two-wire solenoids, connect the black wire from the harness to the black wire on the new solenoid. Connect the other wire from the harness to the red wire. **Caution: The K84856U Lock-Up Solenoid contains a diode. Polarity must be observed.**

Figure 4



5. To Install 200C: The new solenoid has two break-off tabs (Figure 4). To install on the 200C, break off the long tab, and install using the washer on the tab side (Figure 5).

6. To Install 325-4L: The new solenoid has two break-off tabs. To install to the 325-4L, break off the short tab and install using the washer on the tab side (Figure 6).

Figure 5

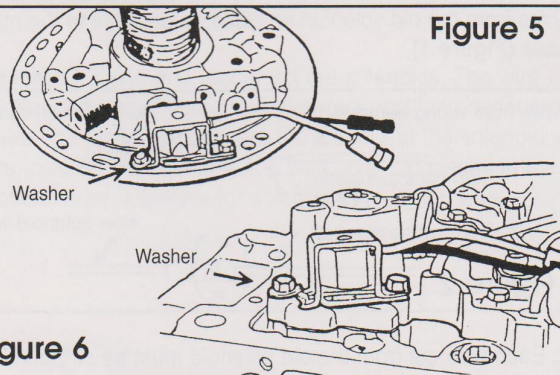


Figure 6

7. To Install 125C: Break off both tabs and install with the original torx head bolt (Figure 7).

8. To Install 440-T4: Break off both tabs and snap on the 440-T4 adapter, Figure 1, over the existing solenoid tip. Only one bolt is necessary when installing the 440-T4 (Figure 7).

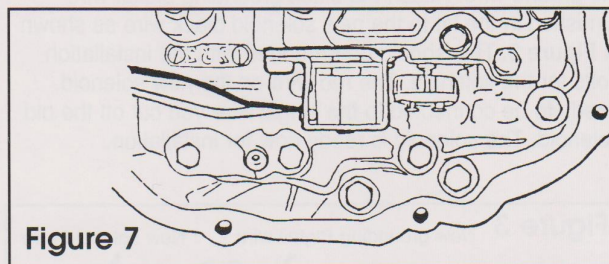


Figure 7