

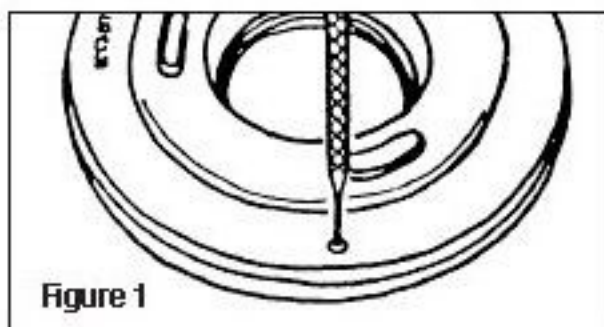
INSTALLATION INSTRUCTIONS

700-R4 REVERSE PISTON CAPSULES

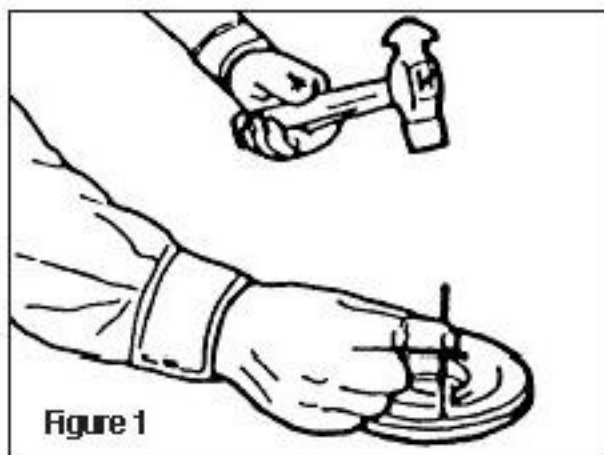
FOR 700-R4, 4L60
77761C



1. Use a small punch (approximately 3/32") to drive the 700R4 piston capsule into the hole in the piston from the back side, Figure 1. The capsule is knurled to keep it firmly in place.



2. Drive capsule into piston approximately 1/8" beyond the surface, Figure 2.



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