

## 22574SS CHRYSLER SHIFT LEVER SURE SEAL BUSHING fits 904, 727,518,618,404,417 & 470



**NOTE:** Shift lever sure seal for Chrysler transmissions fits 904, 727, 518, 618, 404, 417 & 470.

1. Remove the existing Shift Lever Seal. The new Sure Seal Bushing is a snug fit. The snug fit is designed into it. In order to place it over the shift lever shaft of the valve body, it must be free of burrs.
2. Remove the burrs on the shift lever shaft if there are any. The Sure Seal Bushing then installs like the lip seal it replaced. A small amount of builders jell on the internal and external O-rings will help the installation **BEVEL SIDE UP.**